

Amendments to the Claims:

This listing of the claims replaces all such prior listings.

Listing of Claims:

1. (Currently amended) A method comprising:

placing a plurality of prewritten discs, each prewritten disc having ~~characterized by~~
servo tracks characterized by a concentricity ~~that are~~ offset in a direction of an
alignment axis that is in the same angular direction for all of the plurality of
prewritten discs in relation to a center ~~common angular reference axis~~ of the
respective prewritten ~~each~~ disc, around a motor hub, the prewritten discs placed
around the motor hub with respect to each other so that ~~disposing the~~ alignment
axes among the plurality of prewritten discs are angularly disposed ~~angular~~
~~reference axes~~ symmetrically around the motor hub; and

after the placing step, biasing each of the plurality of prewritten discs ~~disc~~ in a
direction of the respective alignment ~~angular reference~~ axis to concentrically align
the servo tracks of a first disc of the plurality of prewritten discs with the servo
tracks of a second disc of the plurality of prewritten discs.

3. (Currently amended) The method of claim 1 wherein the biasing ~~each disc~~ step
comprises pressingly engaging against an edge of each of the prewritten discs ~~disc~~.

5. (Currently amended) The method of claim 1 wherein the placing step is
characterized by at least two of the symmetrically placed ~~comprises disposing the~~ alignment
~~angular reference axes~~ being non-collinear in different nonopposite directions.

6. (Currently amended) The method of claim 1 wherein the placing step is characterized by at least two of the symmetrically placed ~~comprises disposing the alignment angular reference axes being collinear in substantially opposite directions.~~

7. (Currently amended) The method of claim 1 wherein the placing step is characterized by detecting ~~comprises placing prewritten discs with each comprising an indicia on each of the prewritten discs associated with the respective alignment angular reference axis.~~

8. (Currently amended) The method of claim 7 wherein the placing step is characterized by the an indicia comprising a laser index mark.

9. (Currently amended) The method of claim 7 wherein the placing step is characterized by ~~comprises placing prewritten discs with each comprising a first indicia on one side of each the prewritten disc associated with the respective alignment angular reference axis and a second indicia associated with the angular reference axis and different than the first indicia on the other side of each the prewritten disc associated with the respective alignment axis.~~

21. (Currently amended) The method of claim 9 wherein the placing step is characterized by the first and second indicia ~~with each~~ comprising a first line that is collinear coextensive with the alignment angular reference axis and a second line angularly disposed from the first line.